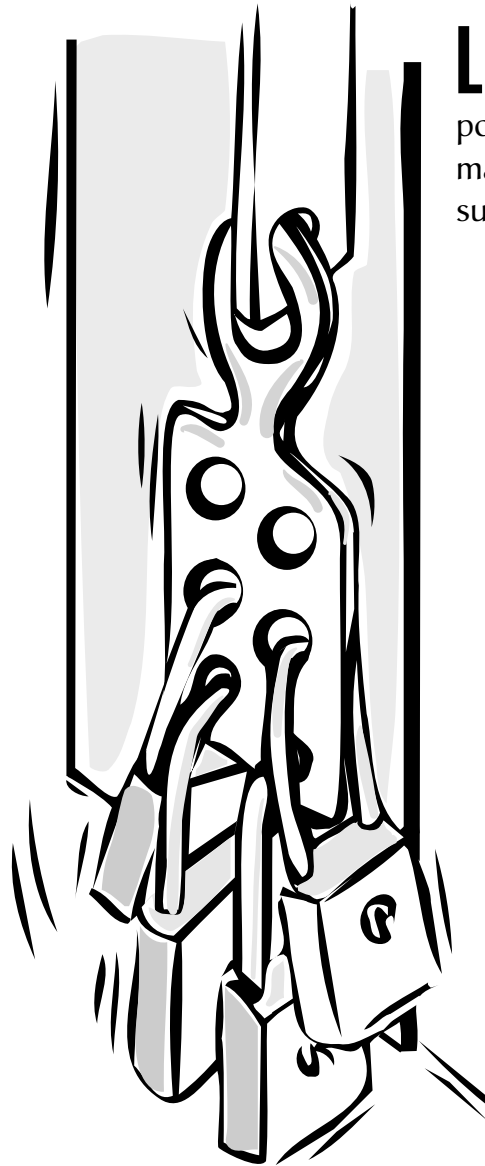







Lockout/Tagout: De-Energize for Safety

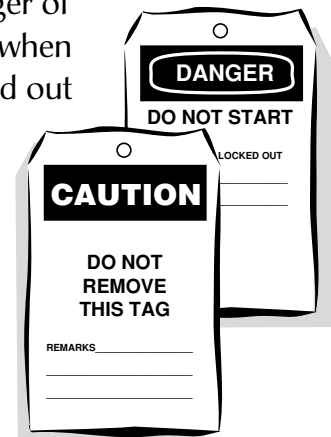


Lockout: the use of a special lock and system to prevent power from being accidentally turned on during equipment maintenance or repair. This may be electrical or other power such as hydraulic power, compressed air or coiled springs.

Tagout: the use of a special tag to warn workers of the danger of starting the equipment when equipment can't be locked out

When a lockout is in process...

-  Never remove a lock without authorization (only the person who put the lock on should remove it).
-  Never turn on a machine during a lockout.
-  Never operate a machine that has been tagged.
-  Stay clear of locked or tagged machinery until you are notified that the power is back on.
-  After a lockout, make sure all guards are back in place before operating equipment and all tools are removed from the machinery.



SAFETY HAZARDS